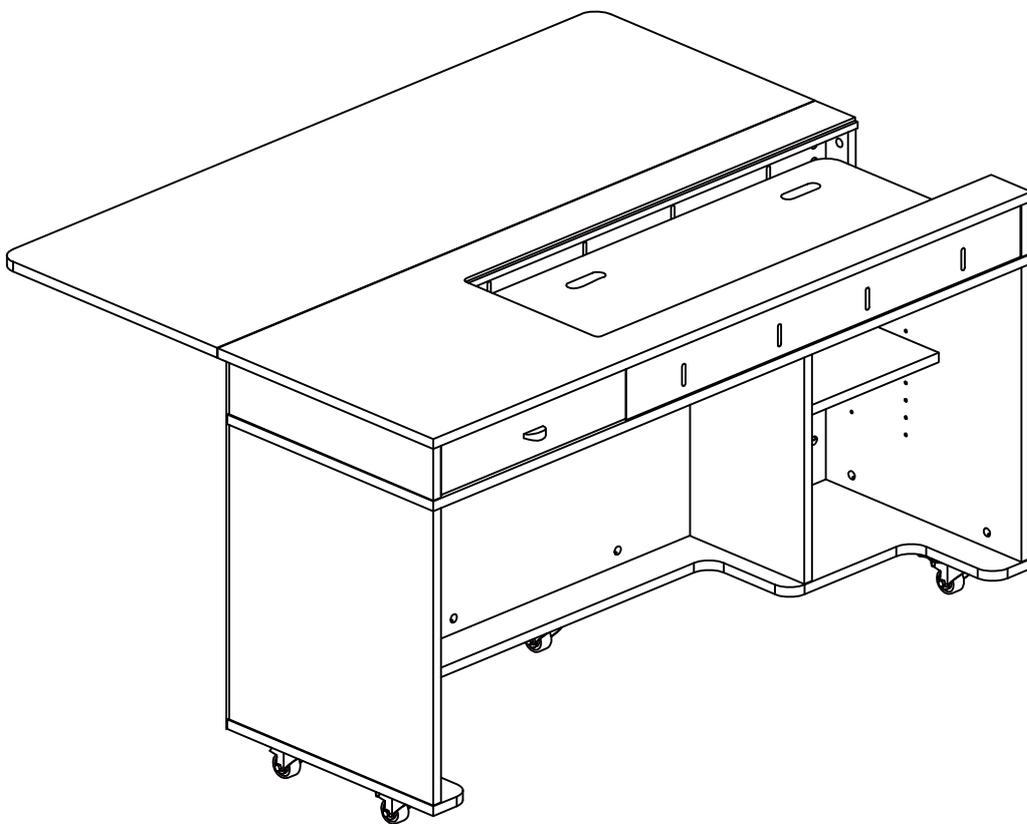
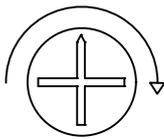


ASSEMBLY INSTRUCTIONS

ITEM No. :Quilty/ 1311



A helpful Assembly Video can be found on www.arrowcabinets.com
in the Video Section under Quilty

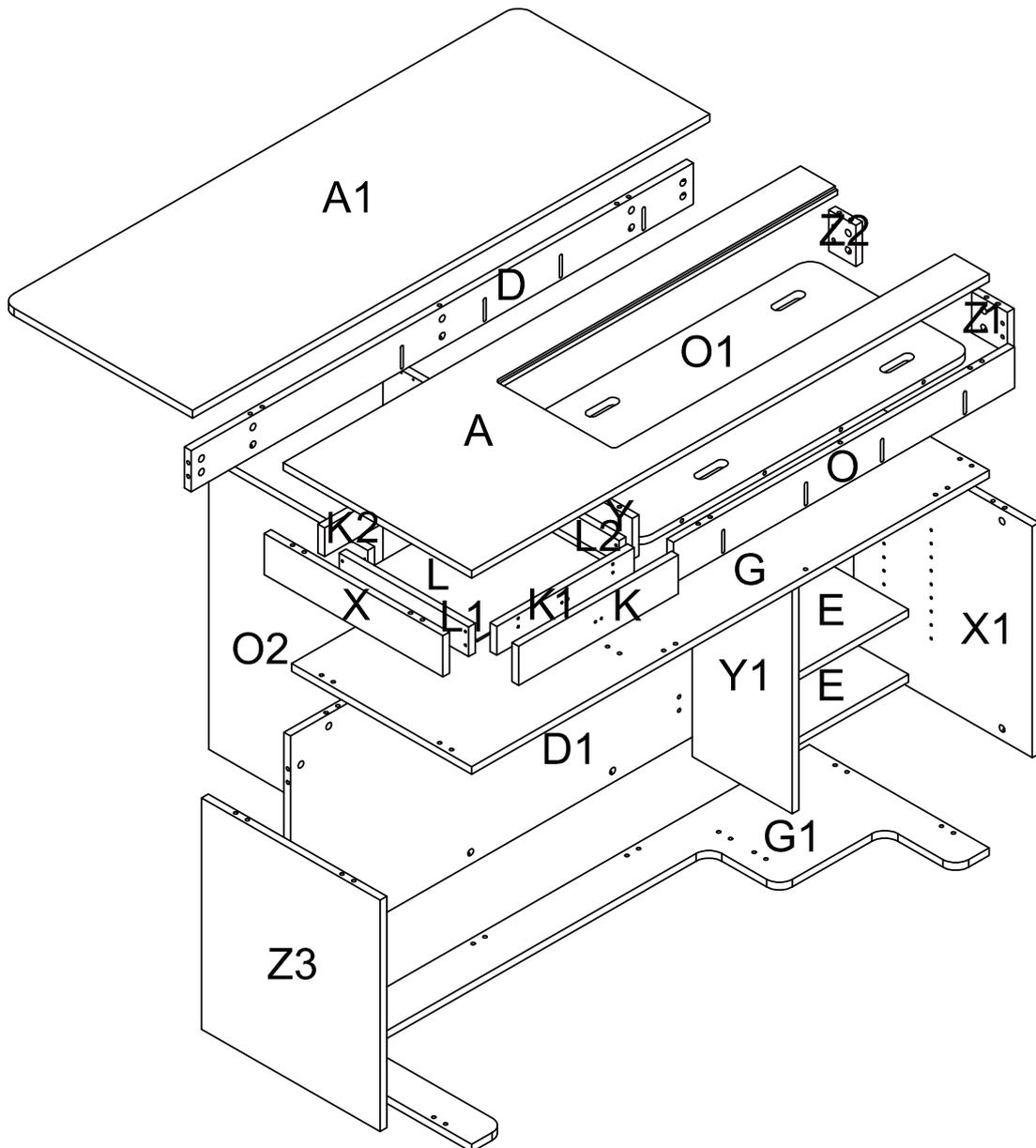
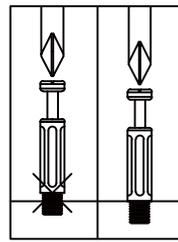


The turning direction of attaching



The arrow direction = front

Incorrect Correct



PARTS\ LIST

ITEM	DESCRIPTION	QTY.
A	Top panel	1
A1	Top quilt extension	1
G	Bottom panel for top	1
G1	Cabinet bottom	1
D	Back panel-upper	1
D1	Back panel-lower	1
O	Panel front-upper	1
O1	Platform panel	1
O2	Support flap panel	1
O3	Support flap panel	1
X	Upper left side panel	1
Z3	Left side panel	1
Z1	Right side panel(small)	1
Z2	Right side panel(medium)	1
X1	Right side panel(outer)	1
Y	Panel upper(Inside)	1
Y1	Partition	1
K	Drawer front panel	1
L1/L2	Drawer side	2
K1/K2	Drawer front-back	2
L	Drawer bottom	1
E	Moveable shelf	2
	Foam Pad	1

PARTS LIST

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
(c1)	6*35 Cam Bolt	56	(b1)	8*16 Fix Bolt	24
(d1)	8*30 Dowel pin	44	(a)	Spanner	1
(c2)	($\frac{5}{8}$ ") Cam Cover	56	(S2)	3.5*35 Screw	8
(p1)	Shelve support pin	8	(S3)	4*30 Screw	4
(S1)	4*16 Screw	46	(h)	Handle	1
(m)	Magnet	2	(a1)	Spanner	1
(h1)	Hinge	7	(d3)	6*30 Fix Bolt	8
(t1)	Castor	6	(b4)	Plastic washer	8
(t2)	Castor	2	(m1)	Gate button	2
(r3)	14mm Spanner	1			



(c1) 6*35 Cam Bolt-56



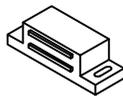
(d1) 8*30 Dowel Pin-44



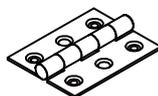
(c2) ($\frac{5}{8}$ ") Cam Cover-56



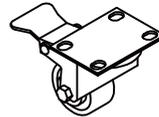
(S1) 4*16 Screw-46



(m) Magnet-2



(h1) Hinge-7



(t1) Castor-6



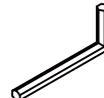
(t2) Castor-2



(r3) 14mm Spanner-1



(b1) 8*16 Fix Bolt-24



(a) spanner-1



(S2) 3.5*35 Screw -8



(m1) Gate button-2



(S3) 4*30 Screw-4



(b2) 4*40 Fix Bolt-2



(h) Handle-1



(a1) spanner-1



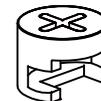
(d4) Plastic washer -8



(d3) 6*30 Fix Bolt-8



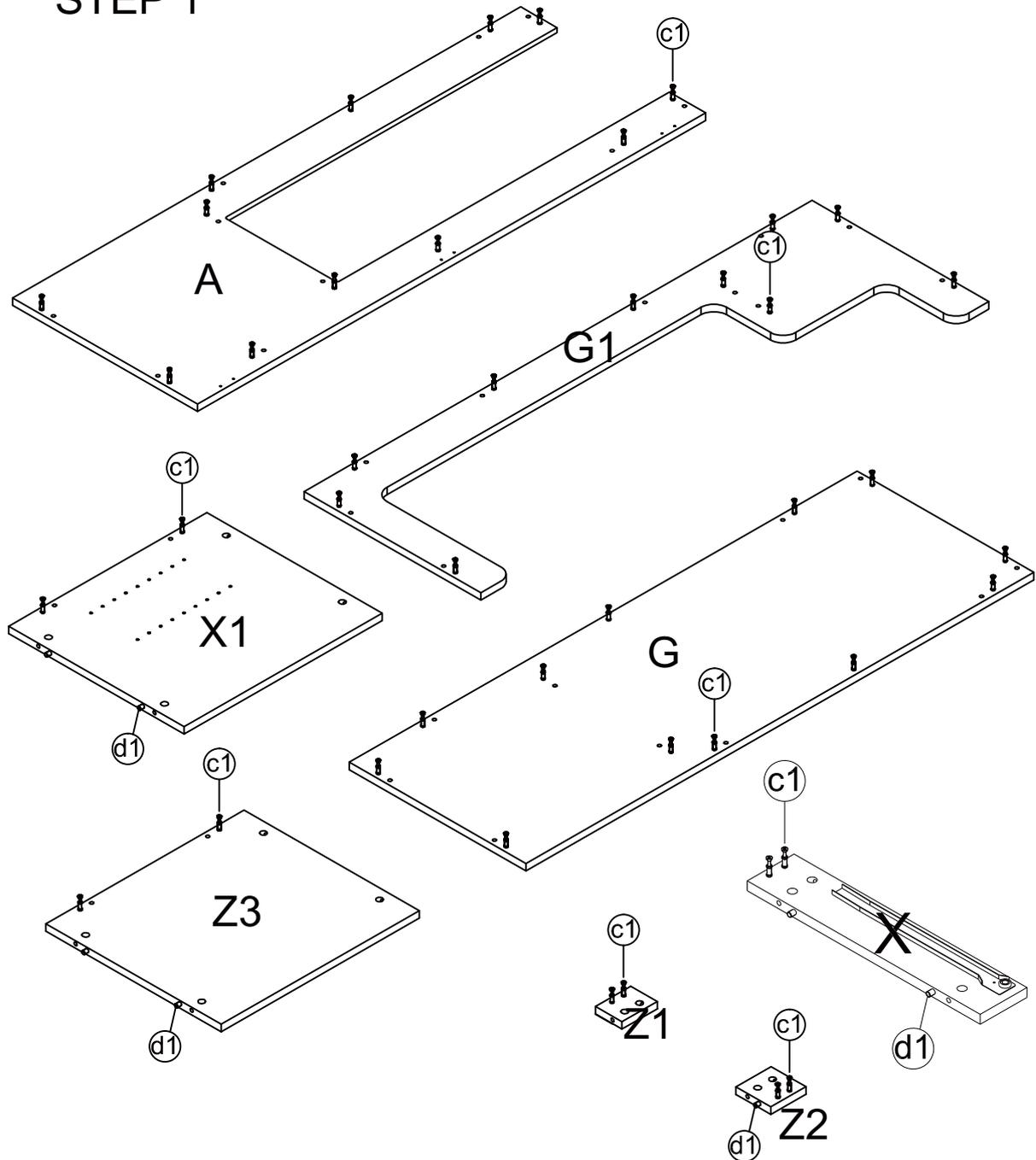
(p1) Shelve support pin-8



(c5) Cam

Pre-installed parts

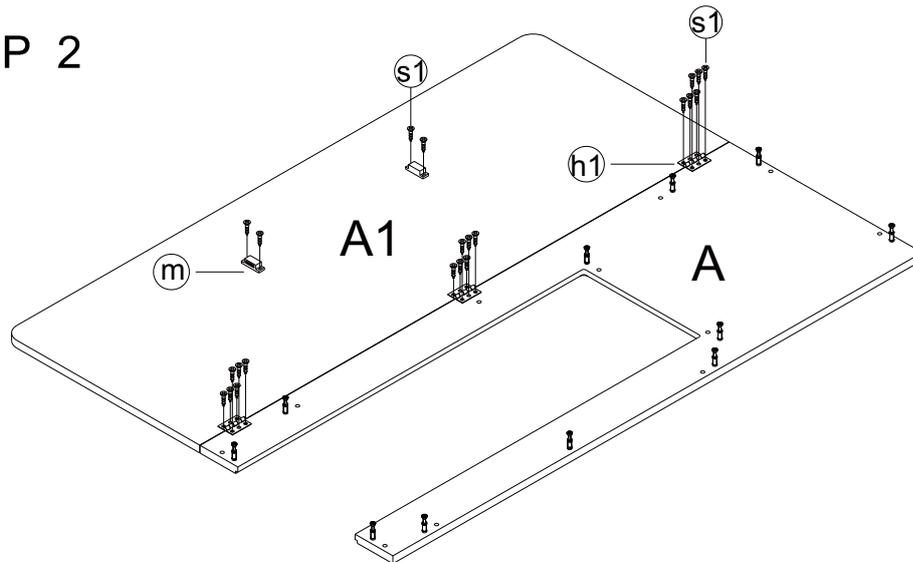
STEP 1



Preparation of Panels A, G, G1, X, X1, right side panels Z1, Z2 and Z3

1. Insert Cam Bolts (c1) into panels X, X1, G1, Z1, Z2 and Z3 as illustrated above.
2. Insert Cam Bolts (c1) into panels A and G as illustrated above. Panel G will have 10 bolts on one side and 12 on the reverse side.
3. Insert dowel pins (d1) into panel X, X1, Z2 and Z3 as illustrated above.

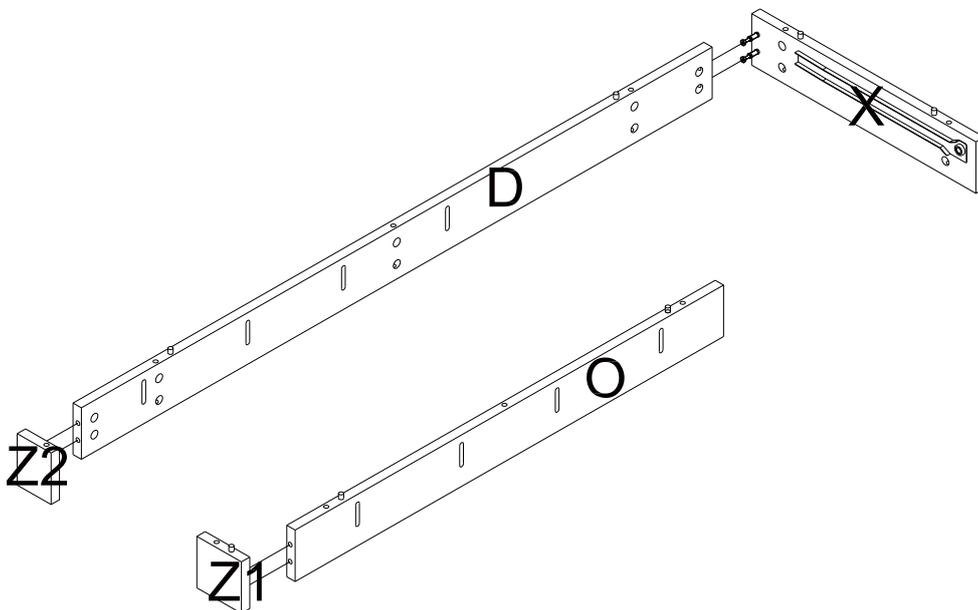
STEP 2



panel A and A1 assembly.

1. Fix magnets (m) with screws (s1) into panel A1, Magnet should face outer edge.
2. Fix Hinges (h1) with screws (s1) into panels A and A1 as illustrated above.

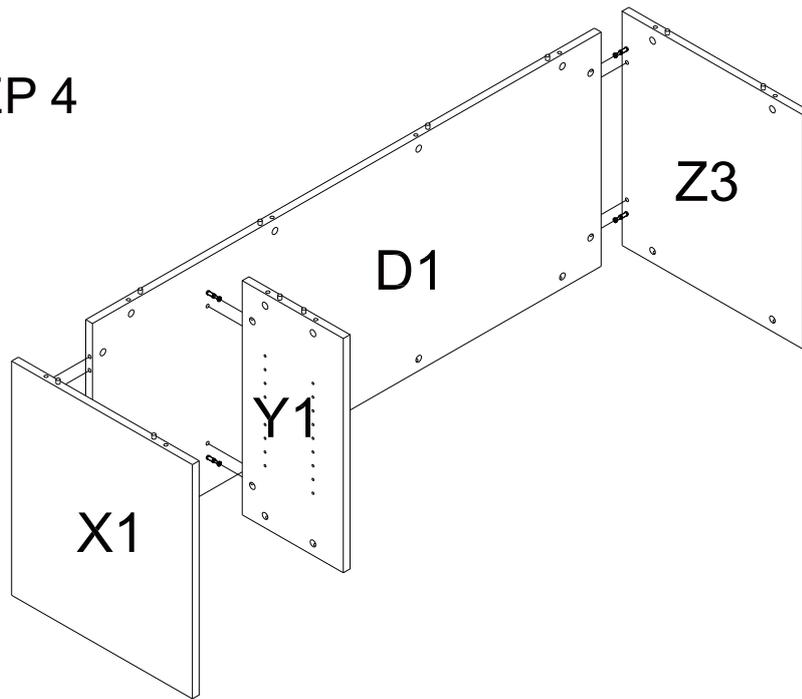
STEP 3



Panels D, X, Z1, Z2 and O assembly.

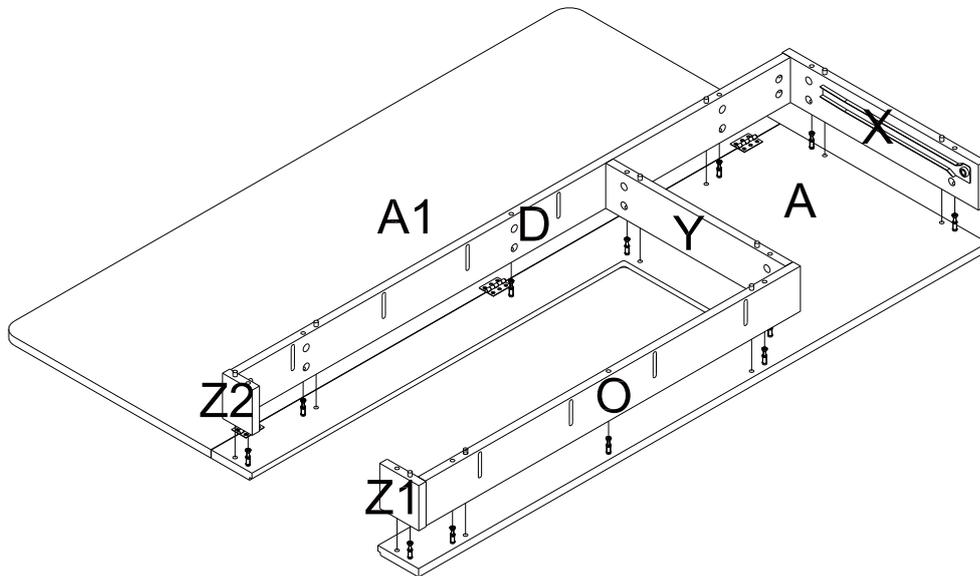
1. Insert cam bolts (c1) on panel X, Z1, and Z2 into panels D and O as illustrated above, tighten up in a clockwise direction.

STEP 4



Back panels D1, left side panel X1, right side panel Z3 and panel Y1 assembly

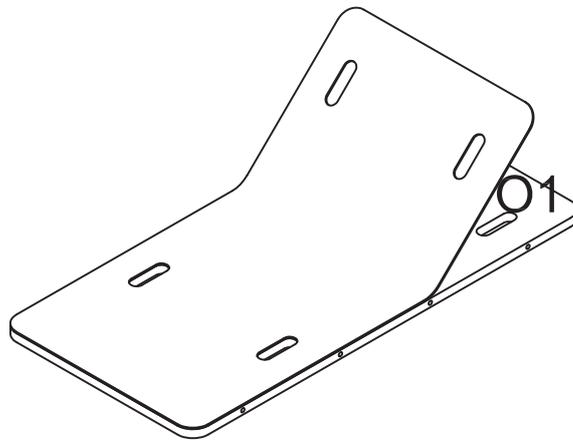
1. Insert cam bolts (c1) on panel X1, Z3 and Y1 into cams on the panel D1 and tighten in a clockwise direction. Make sure the X1 and Y1 panels' pre-drill shelf holes face each other, each panel has 10 pre-drilled holes.



Panels O, Z1, Z2, D, Y and X assembly into panel A.

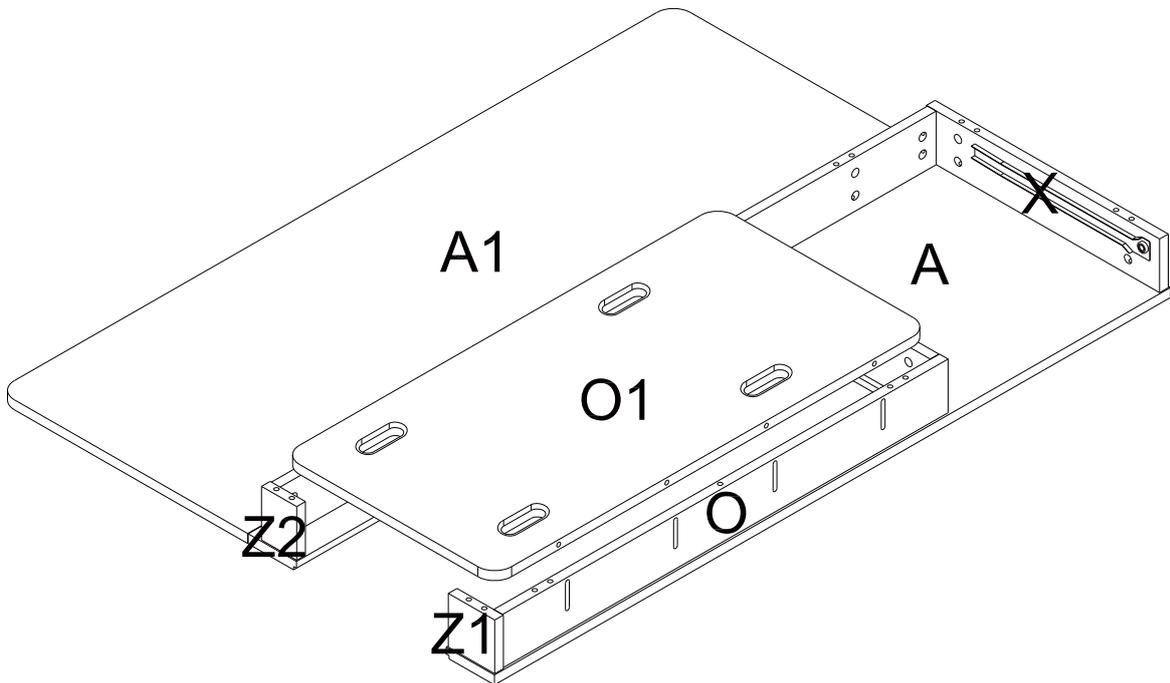
1. Insert cam bolts (c1) pre-installed on panels A into O, Z1, Z2, D, Y and X and tighten in a clockwise direction as illustrated above.

STEP 5



Foam on the panel O1

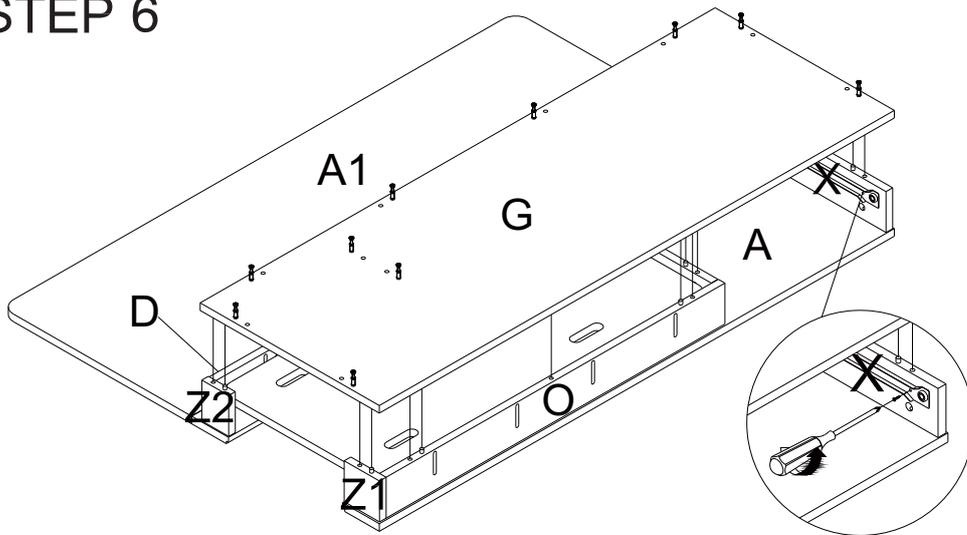
1. Remove the auto adhesive back from the foam and place it over the O1 board, starting from one end to the other end making sure it is aligned.



Panel O1 preassembly.

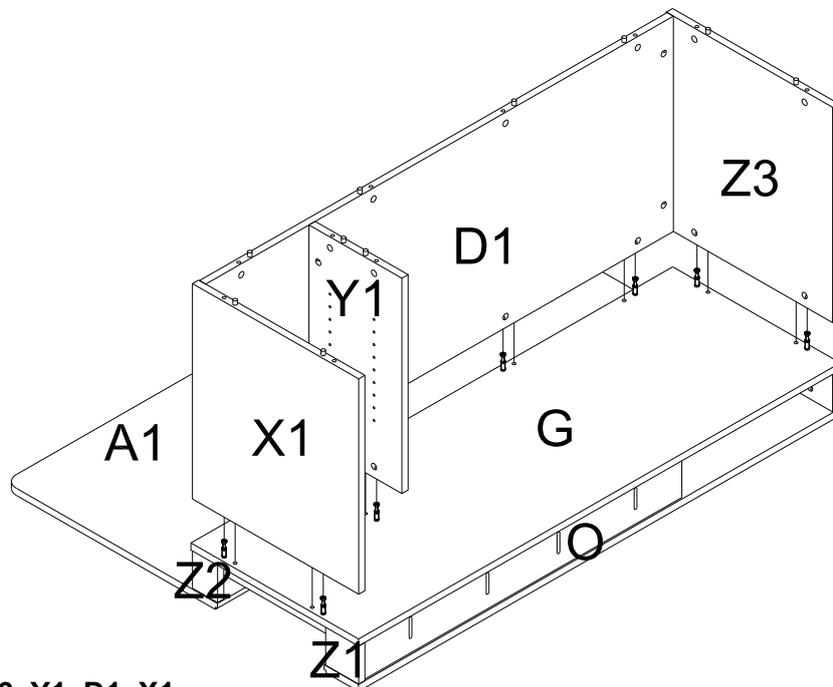
1. Place the panel O1 inside the cabinet as illustrated above. The foam should face down and the side with the shorter distance to the edge from the handle holes will be closest to Z 1 and Z2 small boards, see illustration above. We will adjust the O1 platform after we have completed assembly.

STEP 6



Central panel G

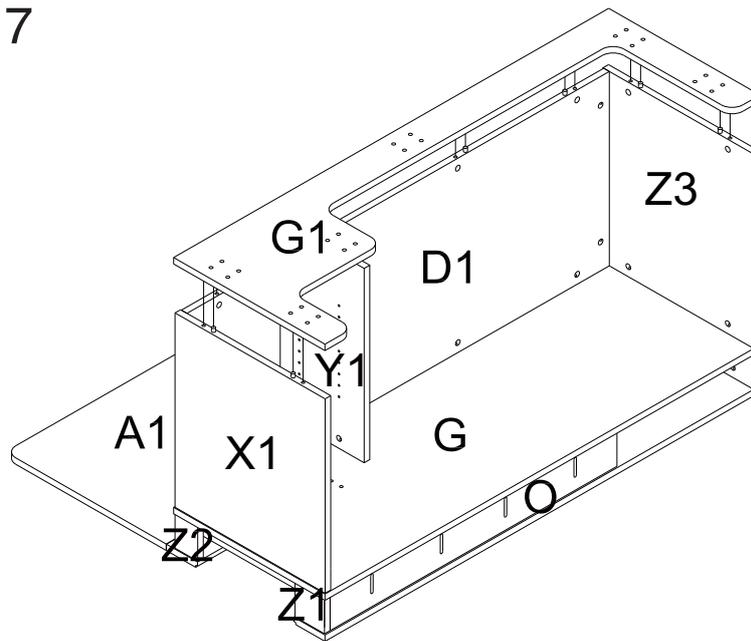
1. Unscrew the predrilled drawer runner on panel X in the first and middle screw to gain access to the cam.
2. Insert cam bolts pre-installed on panel G into panels O, Z1, Z2, D, Y and X and tighten clockwise direction as illustrated above.
3. Once all cams are tighten down replace the screws for the drawer runner on panel X and tighten back down in place.



Panels Z3, Y1, D1, X1

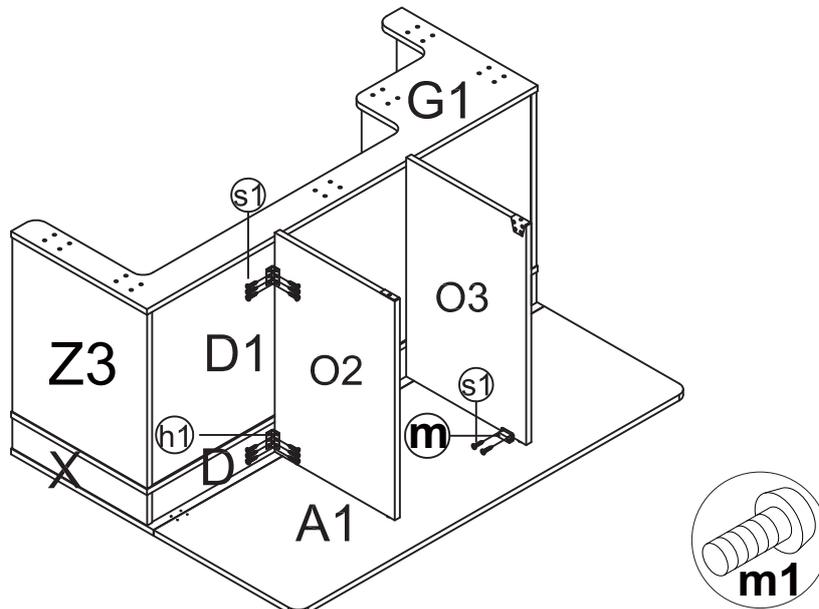
1. Insert cam bolts pre-installed on panels G, into panels Z3, Y1, D1, and X1 then tighten in a clockwise direction as illustrated above.

STEP 7



Panel G1

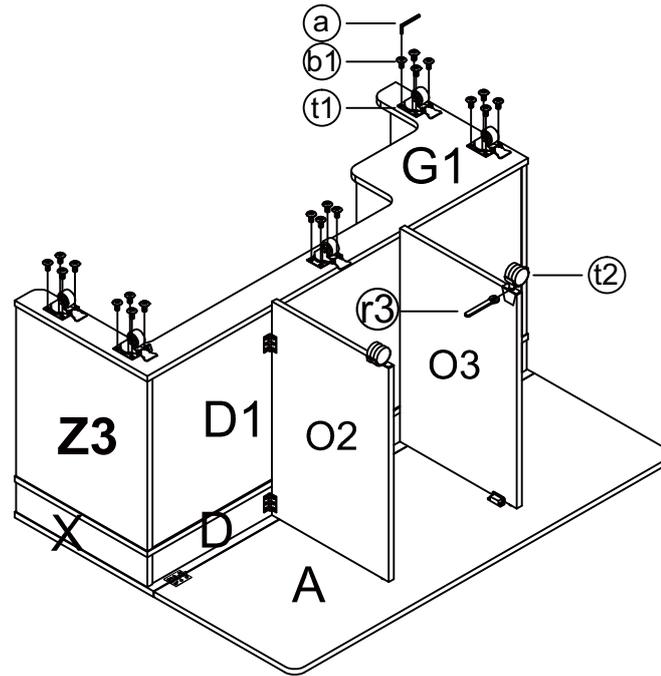
1. Insert cam bolts pre-installed on panels G1, into panels Z3, Y1, D1, and X1 then tighten in a clockwise direction as illustrated above.



Flaps O2 and O3 assembly

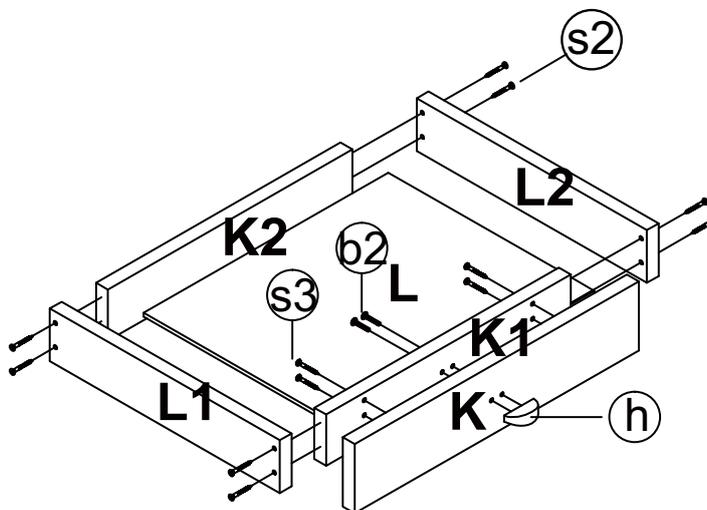
1. screw (m1) gate leg button into top of panel O2 and O3.
2. Attach hinges (h1) with screws (s1) to panels O2 and O3.
3. Fix panels O2 and O3 with hinge (h1) and screws (s1) into panels D and D1. Notice the alignment of the pre-installed metal plate with the magnet on A1. Line magnet and metal plate up before securing down panels O2 and O3.

STEP 8



Assembly.

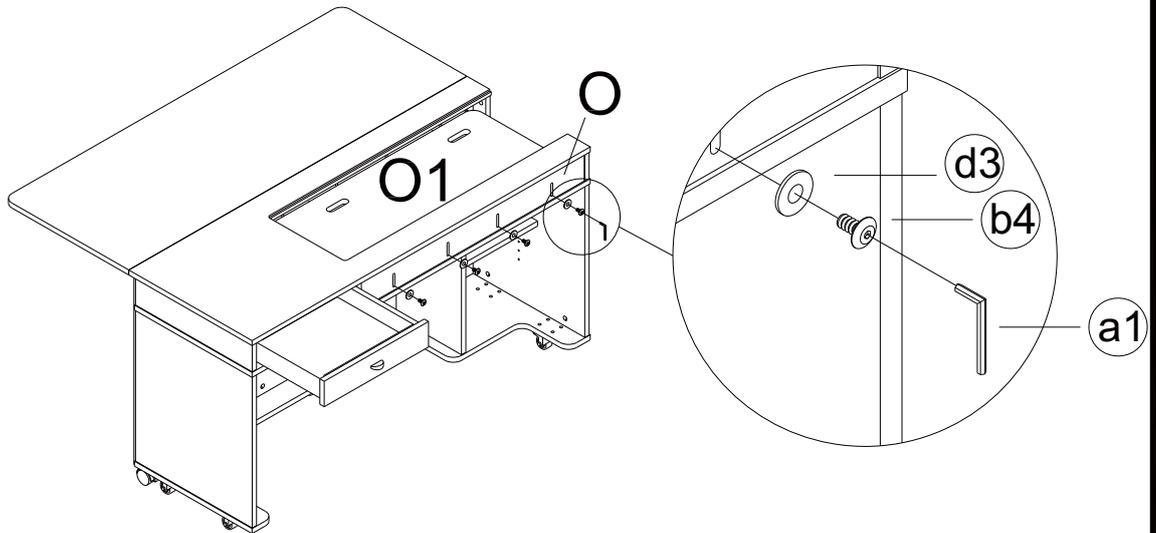
1. Fix castors (t2) to panels O2 and O3 using the spanner (r3) as above.
2. Fix castors (t1) to panels G1 with screws (b1) as illustrated above.
3. With 2 people carefully turn cabinet right side up



Drawers Assembly.

1. Insert the drawer bottom L into the side grooves located on L1, L2, K1 and K2.
2. Connect drawer panels L1, L2, K1, K2 with screws (s2) as shown above.
3. Insert screws (b2) for the handle through the back of K1, do not screw the handle (h) on.
4. Take screws (s3) four total and using the (b2) screws to line up front panel K to panel K1 screw down the front. Once secure place the handle (h) on to the front of K.

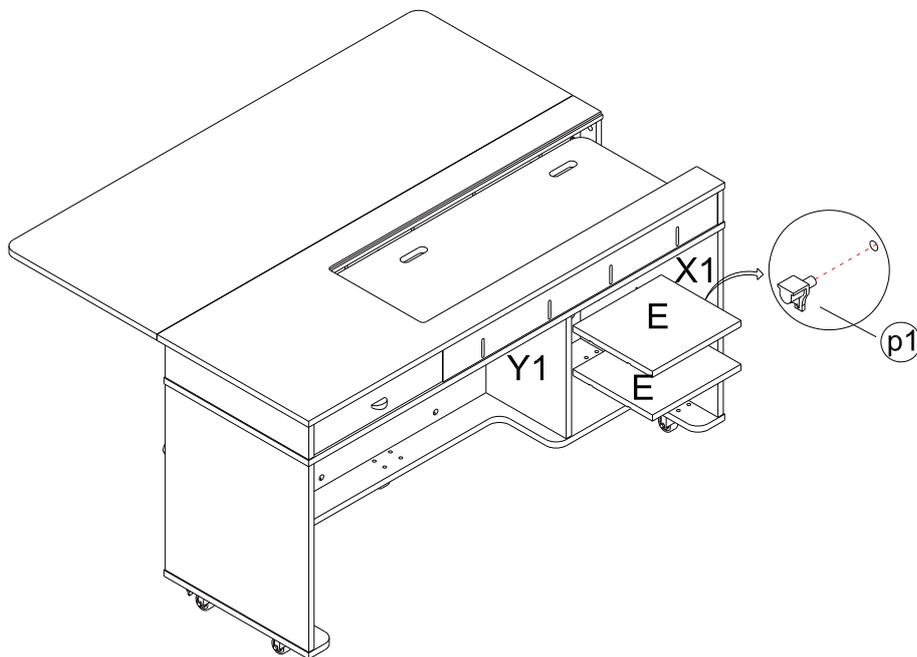
STEP 9



Platform Panel assembly.

1. Fix Adjustable panels O1 with bolts (b4) and washers (d3) as illustrated above.

STEP 10



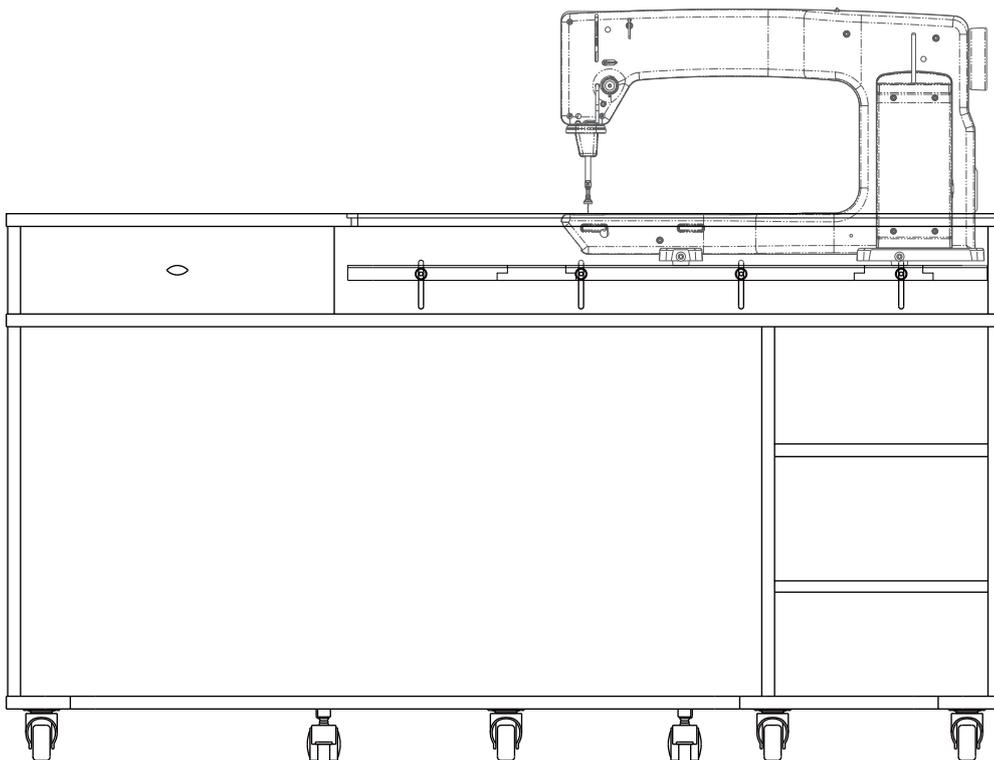
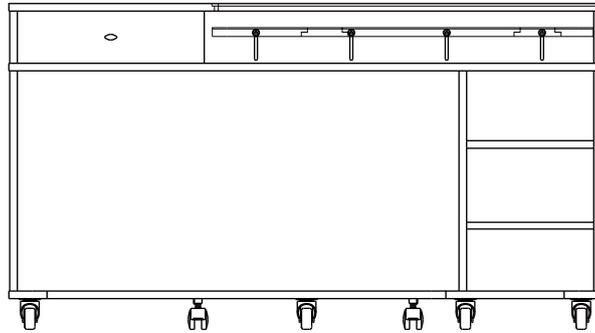
Panel E assembly.

1. Take (P1) shelf support pins and panels E shelves. Tap (P1) shelf support pins into desired pre-drilled holes on panels X1 and Y1 and place shelf panels E on top of them.

STEP 11

1. Place the platform in the upper position and tighten the bolts 

2. Place the machine on the platform.

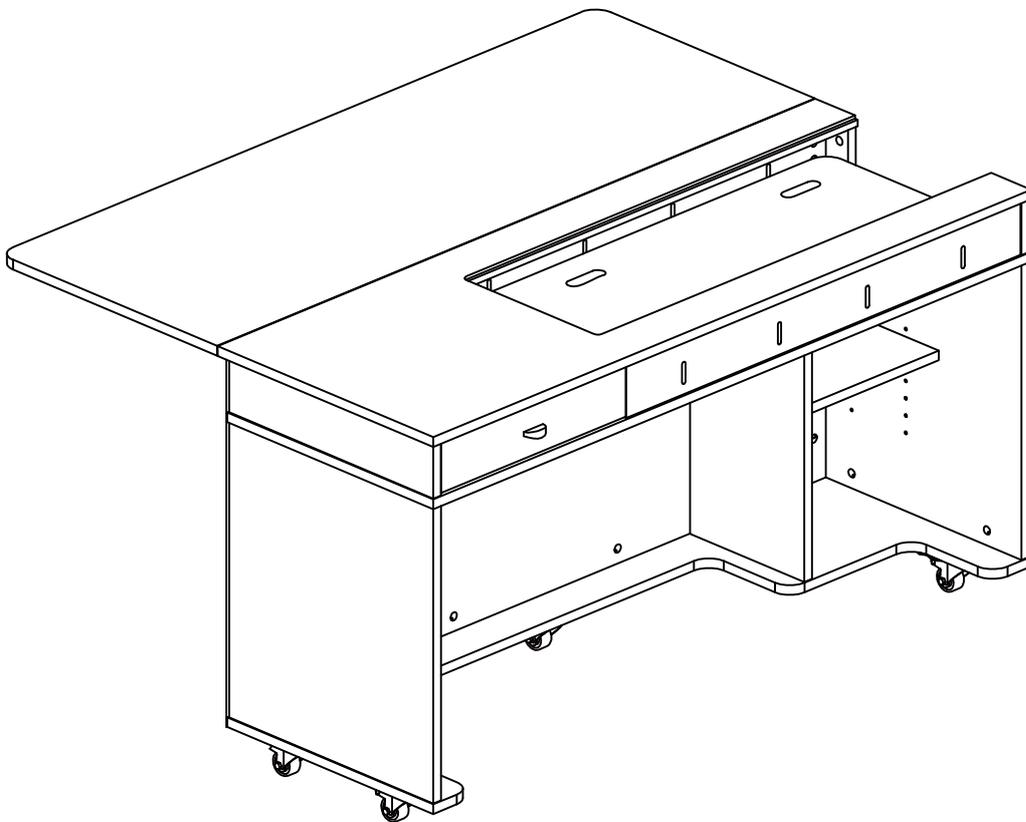


3. Slowly loosen and tighten one bolt at a time, so the platform goes down slowly until the desired height is reached. Do not loosen all bolts at the same time.

4. If needed, use the platform handles to lift and align the machine. One person will need to hold the platform in place, while the other loosens and tightens the bolts to the desired position.

You have now successfully completed
the assembly of item

Item No.: 1311/Quilty



Questions or have missing or damaged parts?

Please call 1-800-533-7347 / Press 1

Email us at :cs@arrowcabinets.com